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LETTRE DE SERVICE
SERVICE LETTER

N° 22

Objet Object : Air filter attachement.

Aircraft concerned: R 1000, R 2112, all R 2160.

Date

15 july 1981

Edition Issue

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All aircrafts equipped with an air filter with a central "butterfly nut" are concerned by this Service Letter.

At Service Inspections, same cases of damage to the air filter have been detected. In order to improve the attachement, proceed as follows at your next air filter exchange (50h. visit).

1° On the central attachement rod, put a self-locking nut \emptyset 5 mm, NYLSTOP or SIMLOCK (see figure item 2) with the locking device on the engine side.

2° Place a washer, type L, cadmium plated steel, item 3, which will support the filter cap. This washer has to be positionned 4 mm, $5/16$ " below the uncompressed filter (see figure).

3° Put the filter cap, then a washer (type C, cadmium plated steel, \emptyset 5 mm, item 4).

4° Tighten in order to have a correct seizing and lockwiring the nut with appropriate stainless steel wire \emptyset 6 /10 mm, item 5.

APPLICABILITY: AT NEXT FILTER EXCHANGE.

